WIRING DIAGRAM

For 80+ and 90+ Variable Speed Model Furnaces

GREY

BLUE

BROWN

ORANGE

WHITE

W

VARIABLE SPEED

BLOWER CONTROL BOX

3 3

4 4

5 5

6 6 7 7

8 8 9 9

10 10

11 11 12 12

13 13

14 14

16 16

POWER FACTOR

CORRECTION CHOI

VARIABLE

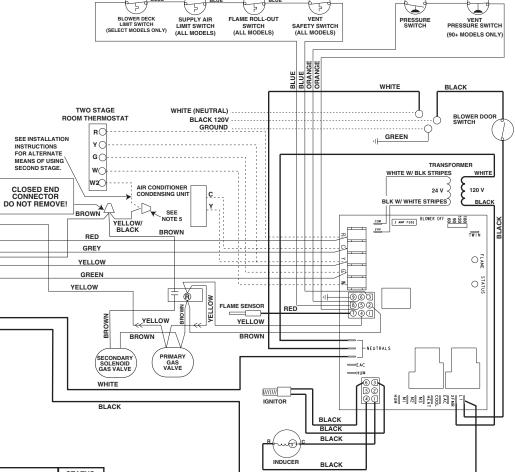
SPEED

BLOWER

MOTOR

5 4 3 2 1

5 4 3 2 1



Legend

Field Wiring	
Factory	Wiring:
Low Voltage	
High Voltage	

	STATUS
	RED
FAULT CONDITION	LIGHT
Power On	ON
Limit Circuit Open or External Load On "W"	1 FLASH
Pressure Switch is Open with Inducer On	2 FLASHES
Pressure Switch is Closed with Inducer Off	3 FLASHES
Ignition Failure (Check Ground)	4 FLASHES
115 VAC & Neutral Reversed or no Ground	5 FLASHES
False Flame or Gas Valve Relay Shorted	Continuous
Power Off	OFF
	FLAME
FAULT CONDITION	YELLOW LIGHT
Low Flame Sensor Signal	Continuous Flash
Flame Present	ON

NOTES:

- 1. Use copper conductors only.
- If any of the original wire as supplied with the furnace must be replaced, it must be replaced with wiring material having a temperature rating of at least 105° C.
- Refer to the Installation Instructions provided with the furnace for the appropriate heating and cooling speed settings for your application.
- 4. Ensure that wires from the blower remain connected to the board thermostat terminals after making the field thermostat connections.
- Wiring shown for 2-stage operation when using a multistage thermostat.
 Warning Remove Yellow/Black wire from primary gas valve and utilize for wiring furnace for 2-stage operation.



7103300

7103300 (Replaces 710267A)